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## WHAT IS CLAIMED IS:

A method of producing fluoride crystal,
 comprising the steps of:

dehydrating a raw material of fluoride by heating a crucible being adapted to accommodate a raw material of fluoride therein and having an exhaust mechanism for exhausting an inside gas of the crucible; and

exhausting, in said dehydrating step, an inside gas of the crucible by use of the exhaust mechanism.

- 2. A method according to Claim 1, wherein the crucible is further adapted to accommodate a scavenger therein, and wherein said method further comprises a step of causing reaction of the scavenger to remove impurities contained in the fluoride raw material, and a step of sealingly closing the crucible without performing the gas exhaust from the crucible by the exhaust mechanism, in said reaction step.
- 3. A method according to Claim 1, wherein the crucible is further adapted to accommodate a scavenger therein, and wherein said method further comprises a step of removing a product produced as a result of reaction of the scavenger, and a step of exhausting an inside gas of the crucible by use of the exhaust

mechanism in said removing step.

4. A method according to Claim 1, further comprising a step of fusing, solidifying or crystal-growing the fluoride raw material, and a step of sealingly closing the crucible without performing the gas exhaust from the crucible by the exhaust mechanism, in said fusing, solidifying or crystal-growing step.

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5. A method according to Claim 1, wherein the exhaust mechanism includes an openable/closable lid provided at a top of the crucible.

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6. A method according to Claim 5, wherein the lid is demountable from an opening/closing mechanism for the lid.

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7. A method of producing fluoride crystal, comprising the steps of:

detecting a vacuum level of a process chamber for accommodating therein a crucible being adapted to accommodate a raw material of fluoride therein and having an exhaust mechanism for exhausting an inside gas of the crucible; and

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controlling the gas exhaust through the exhaust mechanism, on the basis of the vacuum level

detected.

- 8. A method according to Claim7, wherein the exhaust mechanism includes an openable/closable lid provided at a top of the crucible.
- 9. A method according to Claim 8, wherein the lid is demountable from an opening/closing mechanism for the lid.

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- 10. A crystal producing apparatus,
  comprising:
- a process chamber for producing fluoride crystal;
- a pressure detecting unit for detecting a pressure of said process chamber;
  - a crucible accommodated in said process chamber and being adapted to accommodate a raw material of fluoride therein, said crucible having an exhaust mechanism for exhausting an inside gas of said crucible; and
  - a control unit for controlling the gas exhaust through said exhaust mechanism, on the basis of the pressure of said process chamber detected by said pressure detecting unit.
    - 11. An apparatus according to Claim 10,

wherein said exhaust mechanism includes an openable/closable lid provided at a top of said crucible.

- 12. An apparatus according to Claim 11, wherein said lid is demountable from an opening/closing mechanism for said lid.
- 13. An optical element produced by use of a crystal of fluoride produced by a manufacturing apparatus as recited in Claim 10.
  - 14. An optical element according to Claim 13, wherein said optical element is one of a lens, a diffraction grating, an optical film and a composite of them.
- 15. An exposure apparatus in which one of ultraviolet light, deep ultraviolet light and vacuum ultraviolet light is used as exposure light, and wherein the exposure light is projected on a workpiece through an optical system including an optical element as recited in Claim 14 to expose the workpiece with the exposure light.

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16. A device manufacturing method, comprising the steps of:

exposing a workpiece by use of an exposure apparatus as recited in Claim 15; and

performing a predetermined process to the exposed workpiece.

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17. A device as manufactured from a workpiece exposed by use of an exposure apparatus as recited in Claim 15.